



STEEL EQUIPMENT CORPORATION

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2 High Expanded Metal and Embossing Flattening Stand

Mfr: Herr Voss

Age: 1995

Roll Size: 24in dia x 96in Roll Face

Shipping Weight: Approx 52,000#

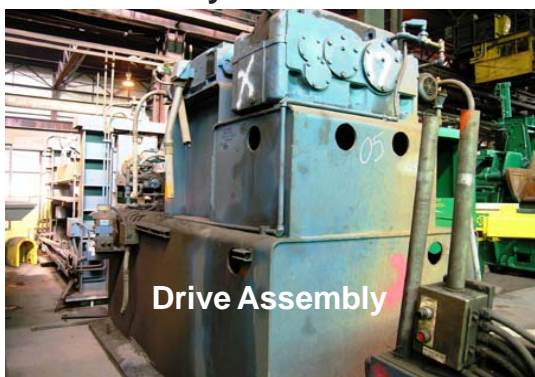
Drives: 2 x 10HP DC [Both rolls driven]

Process Speed: 3.53 to 20 fpm process, 50 fpm overspeed

Overall Dimensions: 20 ft long x 12 ft high x 6 ft wide

Roll Bearings: Timken Double Row Tapered

Roll Adjust: Top Roll Raised and Lowered by Hydraulic Cylinder, Bottom Roll Stationary.



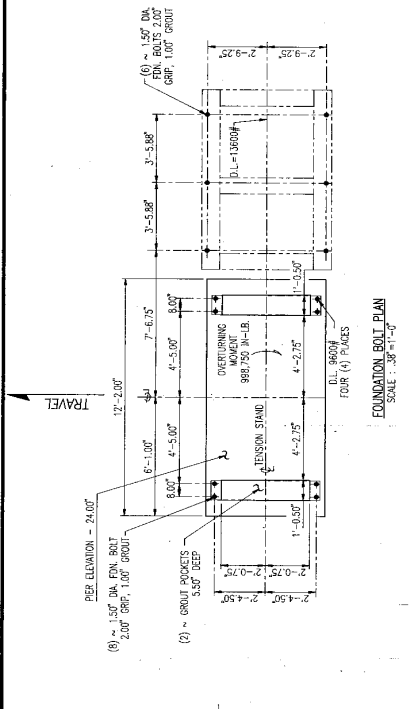
Machine is disassembled and ready to ship.

Location: Pittsburgh, PA.

Contact Dev Lemster for pricing and drawings.

over for GA Drawing>>>>>>

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DESIGN DATA:
 MATERIAL: HOT ROLLED STAINLESS STEEL ALLOYS
 THICKNESS: 1.37 MINIMUM 5.00" MAXIMUM
 WIDTH: 32.00" MINIMUM 85.00" MAXIMUM
 LINE SPEED: 3.53 FPM - 20.0 FPM PROCESS 90 FPM OVERSPEED
 ROLL R.F.M.: 52 MIN. - 3.18 MAX. PROCESS 7.98 OVERSPEED

RELATED DRAWINGS:
 100112 SECTION A-A & VIEW B-B
 100115 DRIVE ARRANGEMENT

NOTE:
 1 LOCATE & WELD @ ASSY
 2 SHIP TO LOCATE, MOUNT & PROGRAM TRIPPER @ ASSY.
 3 SEE DRAWING LS-1180 (ITEM -883) FOR MACHINE SAFEGUARDING.
 4 CUT LINE & C. BOTH SIDES OF WORK.

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QUANTITIES REQUIRED
 PART NO. 100114
 EST. MACHINE WT. = 52000#

HERR-VOSS CORPORATION

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