



**2 - 4 Strand Billet Casters for Sale**

<b>Machine Type</b>	Danieli	2BLC/504
<b>Castable sections</b>	110mm x 110mm min 140mm x 140mm max	
<b>Speed range</b>	0.5m/min – 6.0m/min	
<b>Mould</b>	Curved	
<b>Machine radius</b>	5M	
<b>Cut length</b>	4m – 12m	
<b>Main power</b>	415v – 50Hz	
<b>Aux power</b>	220v – 50Hz	
<b>Turret</b>	2 ladles max design load 180t motor 16Kw	
<b>Oscillation</b>	2,500 rpm motor 9.4Kw	
<b>Withdrawal unit</b>	19.1 Kw motor 2,500rpm	
<b>Dummy Bar</b>	Rigid type	
<b>Shears</b>	Diagonal up cut cutting power 3,200Kn max Min cutting temp 800 degree C Hydraulic tank capacity 2,000ltrs Pressure 210 bar	
<b>Mould lubrication</b>	208 cm3/min	
<b>Steam exhaust</b>	15Kw	
<b>Transfer crane</b>	To remove the billets from the roller tables to the Walking beam for turning and cooling	
<b>Walking beam cooling bed</b>	Length 9.5m Capacity 68t	
<b>Collector table</b>	Pusher type	
<b>Primary water system</b>	Mould only Pressure 10 bar Flow 76l/sec Motor 5.5Kw	
<b>Secondary water system</b>	Mould foot rolls, Machine sprays Bending zone, straightening All roller tables & shears Pressure 12 bar Flow 69l/sec Motor 90Kw	
<b>Emergency water</b>	Independent tower, feeds all of the Above via gravity on low pressure	