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HEAVY GAUGE / WIDE STAINLESS STRIP PROCESSING LINE EQUIPMENT FOR SALE

All equipment new in 1996

Line specs: .530"- .137" thick, 85"- 32" wide, 3.53 - 20 fpm speed [50 fpm overspeed], 50,000# coil weight, 304/304L/316L Stainless Steel



Guild Heavy Gauge Stainless Steel Strip Traveling Welder

Model: DMI 500- 85

Mfr: Guild International Inc.

Includes Pinch Rolls, Shear, Guild-Matic Welder, Powertrack, Controls, Drive

Weight: Approx: 90,000#



Process Entry Pinch Roll w/ Side Guides

2 Rolls 24" dia x 96" face

Mfr: Herr Voss

Both Rolls Driven Hydraulically

Bottom Roll Stationary, Top Roll

Raised/Lowered by Hydraulic Cylinder

Equipped with Entry Roll and Hydraulic Side Guides

Weight: 38,400# Pinch Rolls, 6060#

Side Guides



Process Master Pinch Roll

2 Rolls 24" dia x 96" face

Mfr: Herr Voss

Both Rolls Driven by 10 HP DC Motor and Gearbox

Max. Tension: 27,236#

Bottom Roll Stationary, Top Roll Raised/Lowered Hydraulically

Weight: 52,000#

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Recoiling Reel

Mfr: Herr Voss

Drive: 50HP with Gearbox

Max. Tension: 33,000#

Mandrel: 24" - 30" dia x 84" face

**Includes 8" x 36" Holddown Roll and
Lagging Fixture**

**Entire Reel Slides 12" for Even Strip
Winding**

Coil Weight: 50,000#

Product Width: 32" - 80" Wide



Process Exit Pinch Roll

Mfr: Herr Voss

2 Rolls: 12" dia x 96" face

**Bottom Roll Stationary and Driven by
Hydraulic Motor and Gearbox**

**Top Roll Non Driven and is Pivoted
Hydraulically in and out of Tension
Position**

Weight: 12,000#

*All equipment has been dismantled and is stored in Pittsburgh, PA.
Drawings available with equipment.*

Contact Dev Lemster for pricing and GA drawings.