



## 6-STAND 21.6" MEDIUM SECTION MILL FOR SALE

Age: 1980

Starting Material:

Steel Billets  
6 ½" square  
Up to 4" x 10" rectangles

Products:

Channels: 3" x 6 ½"  
I Beams: 4 ¾" x 5 ½"  
Equal Angles: 2" x 5"  
Round Bars: 1 ¾" up to 3 ½"

Equipment:

Reheat Furnace Components, including:

Unscrambler  
Entry Conveyor  
Pusher  
Exit Table  
Capacity: 70 TPH

Stand No. 1:

31 ½" x 67" 2-Hi Rev. Mill, complete with:  
Entry Tables  
Front and Back Reversing Tables  
Side Guides  
Billet Turn Up  
Motorized Screwdowns  
Roller Bearings  
Motor: 2500 KW, 70/140 RPM

Stand No. 2:

31 ½" x 67" 2-Hi Rev. Mill, complete with:  
Entry Tables  
Front and Back Reversing Tables  
Side Guides  
Billet Turn Up  
Motorized Screwdowns  
Roller Bearings  
Motor: 2500 KW, 70/140 RPM

Stand No. 3:

24" x 40" 2-Hi Non-Rev. Mill  
Motorized Screwdowns  
Roller Bearings  
Motor: 2500 KW, 125/250 RPM

Stand No. 4:

21 ½" x 36" 2-Hi Horizontal  
Non- Reversing

Motorized Screwdowns

Roller Bearings

Motor: 1100 KW, 520/1200 RPM

Stand No. 5:

21 1/2" x 36" 2-Hi Horizontal/Vertical

Motorized Screwdowns

Roller Bearings

Motor: 1100 KW, 520/1200 RPM

Stand No. 6:

21 1/2" x 36" 2-Hi Horizontal

Non-Reversing

Motorized Screwdowns

Roller Bearings

Motor: 1100 KW, 520/1200 RPM

Tables:

All mill tables individually driven.

(5) Hot Saws:

Mfg: Demag

Motor: 200 KW, 1500 RPM

Blade Diameter: 63"

(3) Walking Beam Cooling Beds:

Each 63' Long x 67' Wide

(2) 7-Roll Section Straighteners

(1) Cold Saw:

Mfg: Demag

Blade Diameter: 63"

(1) Product Shear for flats and rounds with Gauge Table and Gauge:

Capacity: 400 tons

Complete Roll Shop, including:

Two 40" x 160" Lathes

Large Quantity of Spares, including many rolls, chocks and bearings